

CERTIFICATE

The Certification Body
of TÜV NORD Bulgaria EOOD
certifies that the company



ISE Montagen Ltd.

53 Tsarigradsko Shosse Blvd. bl. 2, ap. 4, 1124 Sofia, Bulgaria

has been verified and recognized
as welding workshop in the product range of

**Pressure vessels, mechanical engineering equipment, apparatus,
tanks, pipelines, steel structures, appliances and tools.**

based on the requirements of the standard

БДС EN ISO 3834-2:2006

Certificate-no.: 9020/WM/0124/19

The range of validity and details of the inspection can be seen in our

Report-no.: 9020R0124/19

The company is using a quality assurance system,
technical equipment, qualified personnel and procedures for joining processes
for manufacturing and testing of welded products.

This certificate is valid until

19 March 2022

Prof. Dr.-Ing. Teofil Jamboliev
TUV NORD Bulgaria EOOD



Scope of the welding activities

Only valid in relation and as an attachment to the certificate EN ISO 3834 Part 2

Manufacturer: *ISE Montagen Ltd.*
Manuf. Site: *1 Industrialna str., 4000 Plovdiv, Bulgaria*
Cert.-no.: *9020WM/0124/19*
Date of issue: *20.03.2019*

1 Product(s) of the manufacturer according to the mention scope above!

2 Product standards and other standards (see EN ISO 3834-5:2015)

БДС EN ISO 9606 – 1:2017
БДС EN ISO 5817:2014
БДС EN ISO 15614 – 1:2017

3 Material group(s) (acc. to CEN ISO/TR 15608)

1.1, 1.2 $R_{eH} \leq 355 \text{ N/mm}^2$

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
111 E Manual metal arc welding	1.1, 1.2 $R_{eH} \leq 355 \text{ N/mm}^2$;
141 TIG Tungsten inert gas welding, manual	1.1 $R_{eH} \leq 265 \text{ N/mm}^2$

5 Responsible welding coordinator

Name	Qualification	Level / Standard
<i>Kirov, Kiril</i>	<i>IWE</i>	<i>C – EN ISO 14731</i>
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* The level of knowledge complies with ISO 14731 B, S or C